

Page 1 of 1

All amounts are calculated in domestic currency.

Book Amt	
\$0.00	
\$0.00	
\$0.00	
\$0.00	
67,0000	
0.0000	
0.0000	
\$0.00	
0.0000	

**Castle Metals®**

A. M. Castle & Co.

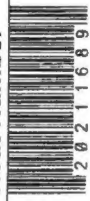
**PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 1 of 2

Shipment No: 3239989

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 31-MAR-17	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOU LIN	BOL No 3239989-2		

Shipment Details

Order No 4706793		Line No 1	Item No 8808.MO	Description 3.5000..RD.7075.T7351.ALUMINUM.CF.144.0000 CUT TO 12.5 IN (+ .1250/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: AMS-QQ-A-225/9 Email P/s and certs to: clavoie@dartaero.com				
Purchase Order No 35724		Part Number YOUR ITEM NUMBER: D6103-003		Ordered Qty 20.00 PCS	Invoice Qty 20.00 PCS			
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS								
Delivery No. 120959266	Mill KAISER ALUMINUM	Heat Number  2 0 2 1 1 6 8 9		Mech Id 20	PCS 20	Width (IN)	Length (IN) 8017-11-3	Shipped Qty(LBS) 242.5075

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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Castle Metals®

A. M. Castle & Co.

**PACKING SLIP/
CERTIFICATE OF CONFORMANCE**

Page 2 of 2

any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.	
We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative	Date: Name:

SHIPPED MAR 31 2017

M. Randen



88 17-42

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

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**Castle Metals®**

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2


Shipment No:3239989

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 31-MAR-17	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOU LIN	BOL No 3239989-2

Shipment Details	Final Destination Branch - TOR
-------------------------	---------------------------------------

Order No 4706793	Line No 2	Item No 42470.MO	Description 3.2500.RD.17CR-4NI.STAINLESS.RT.SOL TR.COND A.132.0000-156.0000 CUT TO 3.8 IN (+ .1250/- .0000 IN) - BAND SAW CUTTING SPECIFICATIONS: AMS 5643 Email P/s and certs to: clavoie@dartaero.com
Purchase Order No 35724	Part Number YOUR ITEM NUMBER: D6104-003	Ordered Qty 10.00 PCS	Invoice Qty 10.00 PCS

Details	ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS		
----------------	--	--	--

Delivery No. 120959266	Mill MAGELLAN CORP.	Heat Number  9 S E 0 3 6 7 - B 1 2	Mech Id PCS 10	Width (IN)	Length (IN)	Shipped Qty(LBS) 89.3327
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8077-43

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 31-MAR-2017 03:15:42 PM



Castle Metals®

A. M. Castle & Co.

**PACKING SLIP/
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Page 2 of 2

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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative

Date: Name:

SHIPPED MAR 31 2017



M. Rander

8817-43

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 31-MAR-2017 03:15:42 PM



Castle Metals®

A. M. Castle & Co.

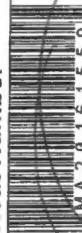
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 2

Shipment No: 3239989

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 31-MAR-17	F.O.B. ORIGIN	Freight Terms Prepaid		Carrier MANITOULIN	BOL No 3239989-2		

Shipment Details		Final Destination Branch - TOR	
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Order No 4706793	Line No 3	Item No 8741	Description 1.0000.RD.7075.T7351.ALUMINIUM.CF.144.0000 SPECIFICATIONS: AMS-QQ-A-22579 Email P/s and certs to: clavoie@dartaero.com			
Purchase Order No 35724	Part Number		Ordered Qty 36.00 FT	Invoice Qty 36.0000 FT		
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS						
Delivery No. 120947019	Mill ARGONIC INC	Heat Number  11MA 2 0 1 6 1 5 5 9	Mech Id 3	PCS 3	Width (IN)	Length (IN) 144.0000
					Shipped Qty(LBS) 32.0000	

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We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description. These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 31-MAR-2017 03:15:42 PM



Castle Metals®

A. M. Castle & Co.

PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 2 of 2

Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned for credit.	
Reviewed by Authorized Castle Metals Representative	Date: Name:

SHIPPED MAR 31 2017

M. Rander



SP17-4-3

These items are controlled by the U.S. Government and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

Date Printed: 31-MAR-2017 03:15:42 PM

Alcoa Inc.
ARCONIC FORGINGS AND EXTRUSIONS
Park Avenue East, Massena, NY 13662

Customer

Customer Part No. 8741

Govt. Contract No.

Ship To **Castle A M & Co**
3800 Enterprise Drive
Janesville, WI 53546

107-0440-007

we hereby certify that the material covered in this report has been inspected in accordance with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, or as previously agreed to with customer and that samples representative of the material met the composition limits and have the mechanical properties shown on the face of this sheet.

Manufactured under a quality management system registered to ISO/TS 16949 and AS9100.
Designed and manufactured in the USA.

Joseph M. Viano, Quality Manager

Date Shipped	09/16/16	Weight Shipped	1,029 lbs	Product	CFRB-CF ROD	Specific Length	BOL	000164208
Alloy - Temper	7075-T7351	Size	1.00000 IN	Shape	DIA	Config	QRR	

Specifications:

AMS4124E
A97M/B211-TZE1
AMS-QQ-A-225/9A
QQ-A-225/9E
Material conforms to T73 reqmts
AMC A97075-11 R 15

TEST REQUIREMENTS													
		Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong	Cond								
Max:			87.9										
Min:		68.0	56.0	10.0	38.0								

Test Results													
		Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test	Test
		U.T.S.	T.Y.S.	%Elong	Cond								
Max:		73.6	62.4	15.0	39.5								
Min:		73.3	62.1	15.0	39.2								

When 2 or more tests per lot are made, the highest and lowest values are reported. Analysis obtained from one or more samples in this lot

TEST ABBREVIATIONS

	U.T.S.	Ultimate Tensile Strength KSI
Cond	Conductivity % IACS	

Aluminum Association Chemical Composition Limits (In Weight %)

ALLOY	%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%Others	%Others	%AL
MAX	0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.30	0.05	0.15	Rem
MIN			1.2		2.1	0.18	5.1		Ench	Total	

Actual Started Chemistry

OTWORK ORDER

OTWORK ORDER		%SI	%FE	%CU	%MN	%MG	%CR	%ZN	%TI	%OE	%OT	%AL
MAX		0.06	0.14	1.5	0.03	2.4	0.20	5.6	0.03	LT 0.05	LT 0.15	Rem
MIN		0.06	0.14	1.5	0.03	2.4	0.20	5.6	0.03			

Notes

Material compliant with DFARS 252.225-7001 (Buy American Act)
Mercury is not a normal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product.
This alloy meets the requirements of EU 2011/65/EC (RoHS) and EU 2000/53/EC for lead, mercury, cadmium and hexavalent chromium.

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M7075+73 R1.000
 DATE: 17-04-03

PO / BATCH NO.: PO 35724/M137217

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 36'
 QUANTITY INSPECTED: 36'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.000"
 THICKNESS RECEIVED: 1.000"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORROSION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT THICKNESS	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
PHOTO REQUIRED	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	AMS-QQ-A-225
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	HT # M42016559
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9-89 CB</u> DATE: <u>17-04-03</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35724

Purchase Order Date 3/24/2017

PO Print Date 3/24/2017

Page Number 1 of 4

Order From :

VU-MET002

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

MAR 24 2017

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Chantal Lavoie

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable CD Promise Date	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D6103-003P AS PER DWG D6103 REV. B B158468 MATERIAL: 7075-T7351 AS PER QQ-A-225/9 SIZE: 3.500" X 12.500" LONG	Round Alum Billet	4/13/2017 Yes 4/13/2017	20.00 Each	\$36.30	\$726.00
Line Total:						\$726.00
2	D6104-003P AS PER DWG D6104 REV. B B158469 SIZE: 3.25" X 3.80" LONG MATERIAL: 17-4 PH AS PER AMS 5643 OR AISI 630	17-4 SS Roundbar 3.25"Od	4/13/2017 Yes 4/13/2017	10.00 Each	\$26.70	\$267.00
Line Total:						\$267.00

SP17-43

Note:

3/24/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35724**

Purchase Order Date 3/24/2017

PO Print Date 3/24/2017

Page Number 2 of 4

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

3	M7075T6B0.375X6.000	7075-T6 Plate 0.375" X 6.000", QQ-A 250/12	4/13/2017	FN	12.00	\$20.50	\$246.00
		Yes			f		
		4/13/2017					

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$246.00

4	M7075T6B2.000X00.750	7075-T6 BAR 2.000' X 0.750"	4/13/2017		12.00	\$25.32	\$303.84
		Yes			f		
		4/13/2017					

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$303.84

Note:

3/24/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35724**

Purchase Order Date 3/24/2017

PO Print Date 3/24/2017

Page Number 3 of 4

Order From :
METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

VU-MET002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

USD

Destination-Collect

5	M7075T6B5.000X1.000	7075-T6 BAR 5.000" X 1.000"	4/13/2017	12.00	\$37.38	\$448.56
			Yes	f		
			4/13/2017			

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$448.56

6	M7075T73B4.000x4.000	7075-T73 Bar 4.0 x 4.0 grain direction along 4" wide	4/13/2017	4.00	\$124.25	\$497.00
			Yes	f		
			4/13/2017			

MATERIAL: 7075-T73/T73510/T73511 BAR AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078

NOTE: GRAIN DIRECTION MUST RUN ALONG 4" WIDE

Line Total: \$497.00

7	M7075T73R1.000	7075-T73 Rd Bar 1.00	4/11/2017	36.00	\$7.80	\$280.80
			Yes	f		
			4/11/2017			

MATERIAL: 7075-T73 OR 7075-T7351/T73510/T73511 ROUND BAR
AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9

Note:

3/24/2017

881743



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35724**

Purchase Order Date 3/24/2017

PO Print Date 3/24/2017

Page Number 4 of 4

Order From :

VU-MET002

METAUX CASTLE
P.O. BOX 4090 STN A
TORONTO, ONTARIO M5W OE9
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency USD

FOB Destination-Collect

Chantal Lavoie

Line Total: \$280.80

8 71401-45

PROCUREMENT
QUALITY CLAUSES

4/13/2017

1.00

\$0.00

\$0.00

No

4/13/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

SP17-4/3

Line Total: \$0.00

PO Total: \$2,769.20

W
CL

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 2

Change Date: 3/24/2017